



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3136-045
Job Sheet 171184



Part No: D3136-045

Job Qty: 2 ea

Part Name: Window Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Due Date: 3/2/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV F IPP REV:C 15.02.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs		3/2/18	0.00	0.00	Purchasing		AT 18/03/16
140	Packaging	2 pcs		3/2/18	0.00	0.00	Packaging2		AT 18/03/16
150	QC	2 pcs		3/2/18	0.00	0.00	QC6		DD
170	Packaging	2 pcs		3/2/18	0.00	0.00	Packaging3-1		
180	QC21-SA	2 Ea		3/2/18	0.00	0.00	QC21		

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

DAS
21
3-80

MAR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3136-045P	Window Assembly	32 pcs (1 ea)	110-Purchasing	5052359
MACRLICS.125	1/8" Polycast li Sheet	8.5000 sf (4.25 ea)	110-Purchasing	5052361
		12.75		

D3108-9 F133645 6x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3136-045P P10:038902	2	0	0 02/18/01/30
	MACRLICS.125	9	2,359	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window Assembly	0.120Inches ± 0.030	0.150 0.090		
2	Window Assembly	4.170Inches ± 0.030	4.200 4.140		
3	Window Assembly	23.030Inches ± 0.030	23.060 23.000		
4	Window Assembly	27.900Inches ± 0.030	27.930 27.870		

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Window Assembly

D3136 - 045

PART NO:

Serial No/Batch: S052362

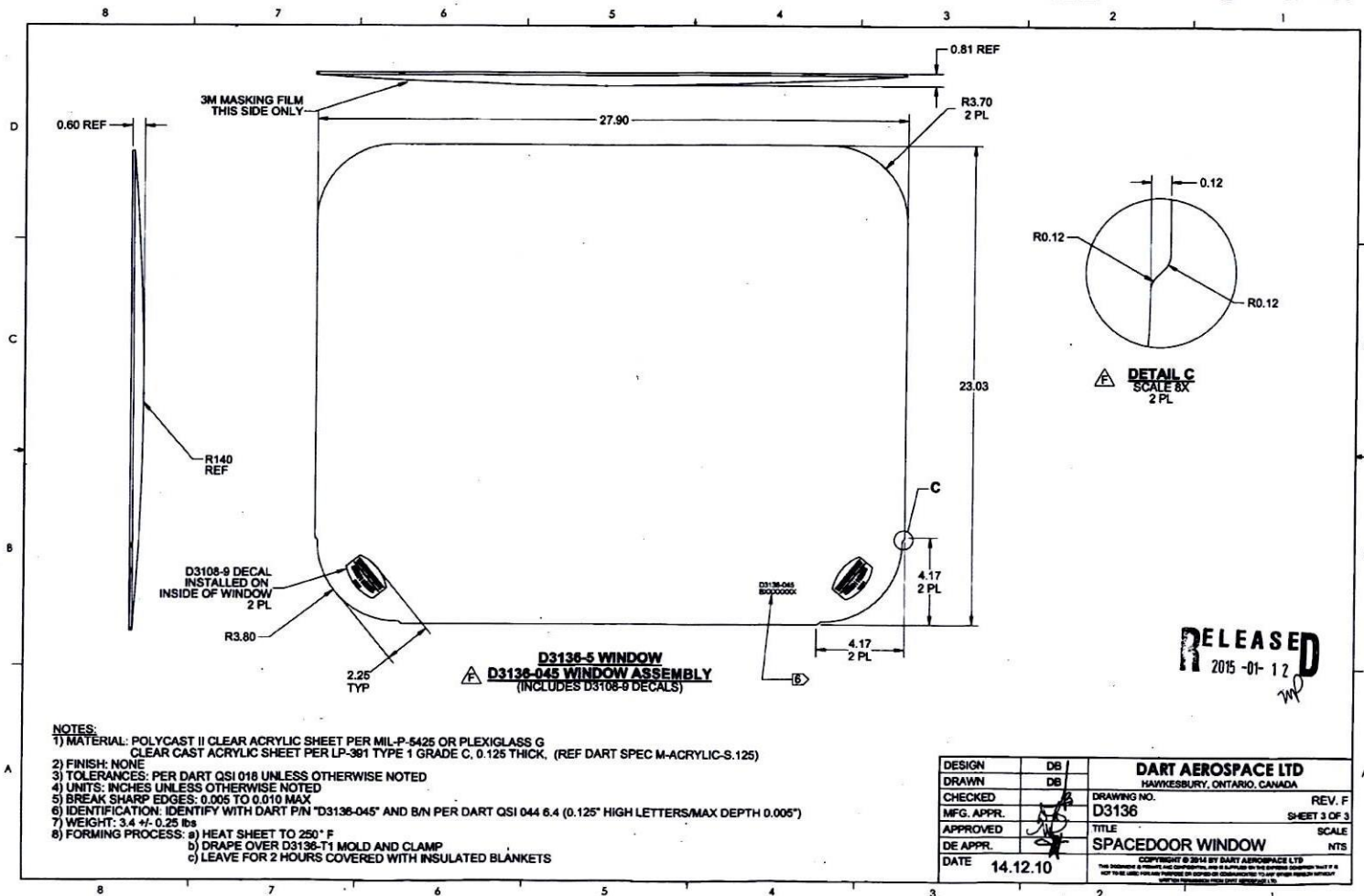
Revision:

Operation:

Change No:

Packaging

Mfg Date: 03/16/18
Job No: 171184





Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038902

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-436-0004
Fax: 416-736-0010

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038902

PO Date: 1/30/18

Due Date: 3/15/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
FEB 23 2018

Raised Qty

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3136-045P			Window Assembly	Firmed	3/15/18	3 Ea	0 Ea	3 Ea	\$100.00/Ea	\$300.00

Line Item Note: AS PER DWG D3135-045 REV. F
JOB 171184

Grand Total: \$300.00

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/23/18 9:24 AM dart.baker.diane

CZ vab

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 38902 SO # 022156

Part #	<u>D3136-045</u>	Qty.	<u>3</u>	Batch #	<u>-001</u>
Description	<u>SPACEDOOR WINDOW</u>	Material usage	<u>1 SHEET</u>	Lot#	<u>240394</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: MARCH 15, 2018 C O F C # 043

Page: 1 of 1

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